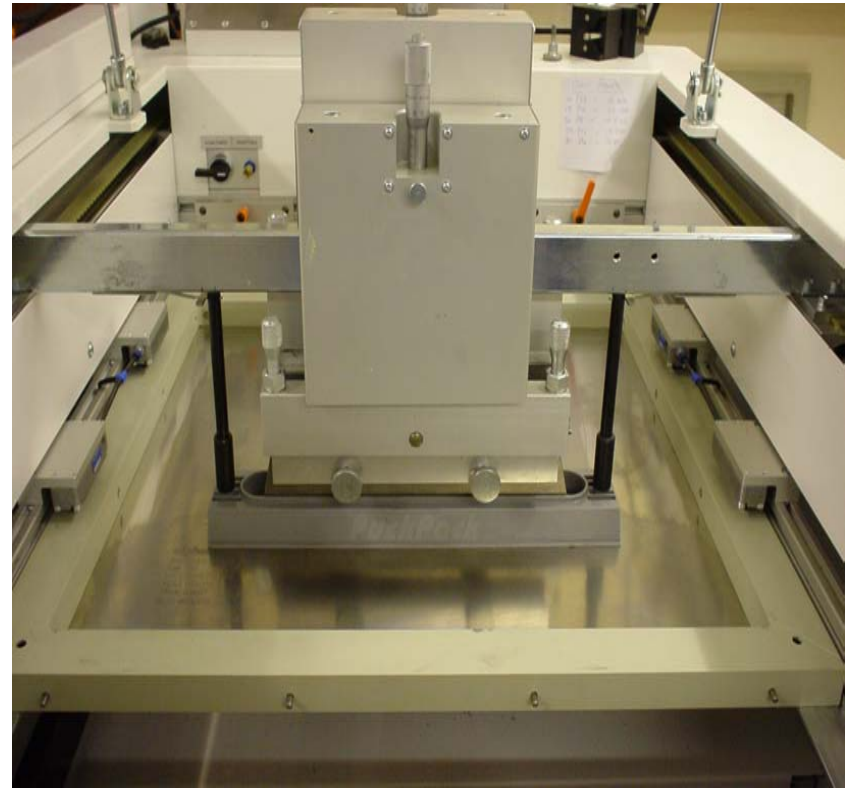


# PuckPack Instalation (Ekra)

- Please Follow these Instructions To install your New PuckPack To The Ekra Printer Range.



# Attach Claws.

- 1. Remove squeegee & clean stencil.
- 2. Cycle the Squeegee carriage to the rear position.
- 3. Place the Puckpack claws into the Squeegee holders on the machine, one at a time rear first, using the Standard Squeegee bolts.



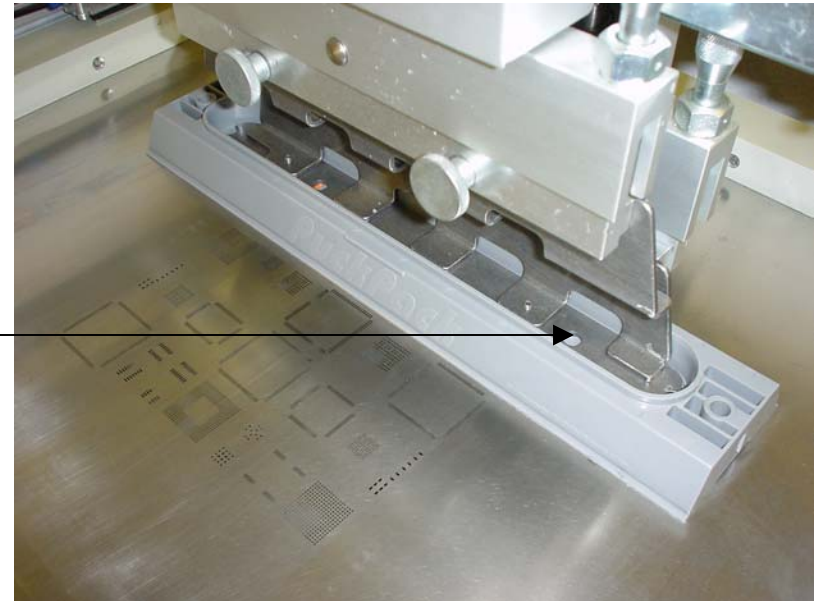
# Set Down Stop.

- 4. Ensure both Claws can achieve some sideways rocking motion.
- 5. Release the Squeegee mechanism (Squeegee down) to drop the Claw to the stencil.
- 6. If the claw does not touch the stencil, increase the down stop until this is achieved.



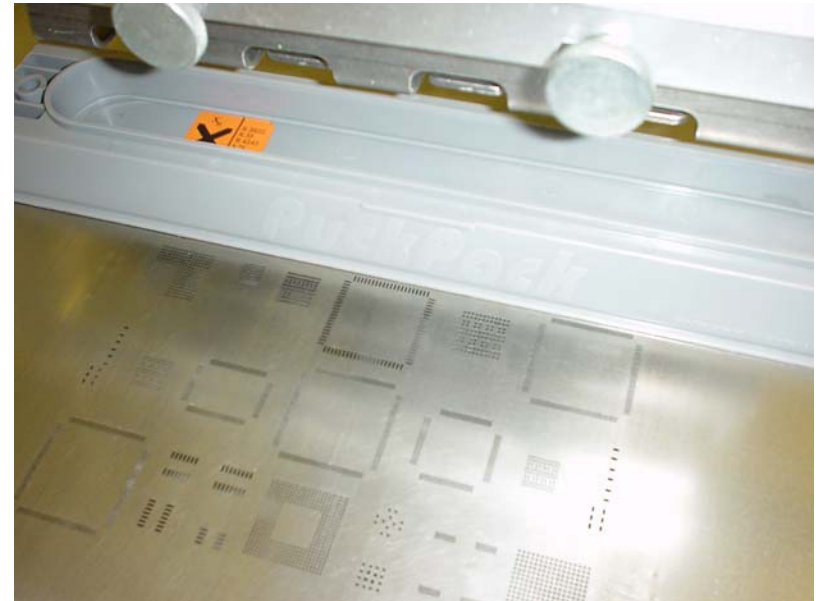
# Setting the Print Stroke (Rear).

- 7. Place the front edge of the PuckPack 2mm from the rear of the image, jog the claw until it is above the holes in the Piston Plate, drop the claw onto the piston plate, set this as your rear claw position.



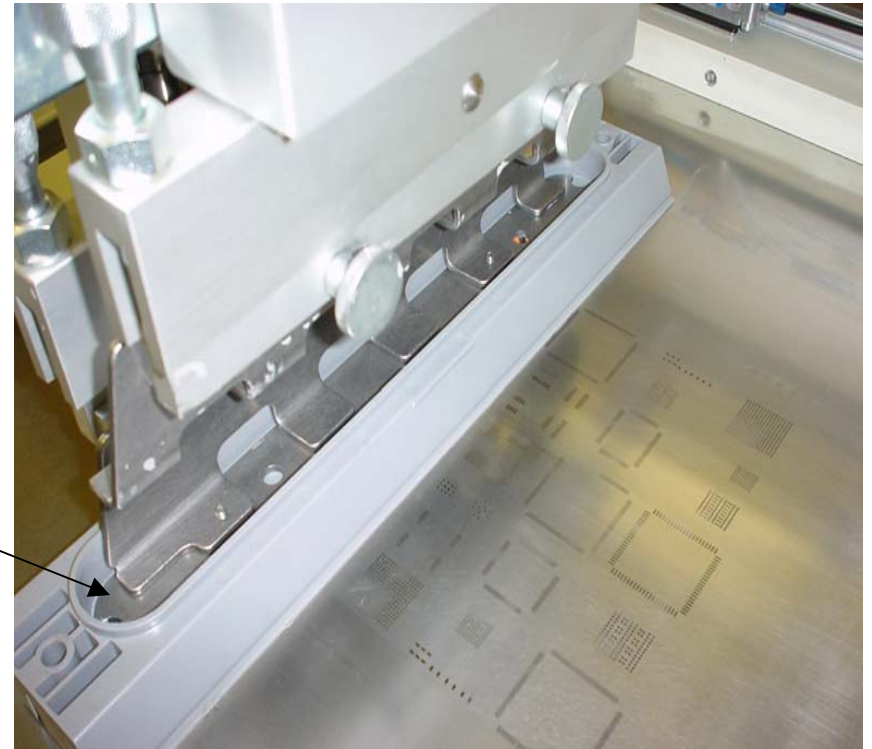
# Remove the PuckPack

- 8. Return the Squeegee mechanism to the up position (Squeegee up) to lift the Claw off the PuckPack.
- 9. Remove the Puckpack from the stencil
- 10. Cycle the Squeegee to the front position.
- Repeat steps 5&6.



# Setting The Print Stroke. (Front)

- 11. Place the Back edge of the PuckPack 2mm from the front of the image, jog the claw until it is above the holes in the Piston Plate, set this as your front claw position.



# Preparing the PuckPack

- The PuckPack uses a optional disposable felt for reducing the print window this may be purchased in 5metre lengths and is cut to suit the image size.
- It is held in the print window in contact with the paste behind it.



- The PuckPack uses a Chamber retaining plate which must placed on top of the head before printing.



# Get Ready to print !

- 14. Increase the Print Pressure to 120N
- 15. Ensure print Mode Crossflow 4 is selected (Only for E4 or E5 machines)
- 16. Ensure snap of is set to zero
- 17. Print.

