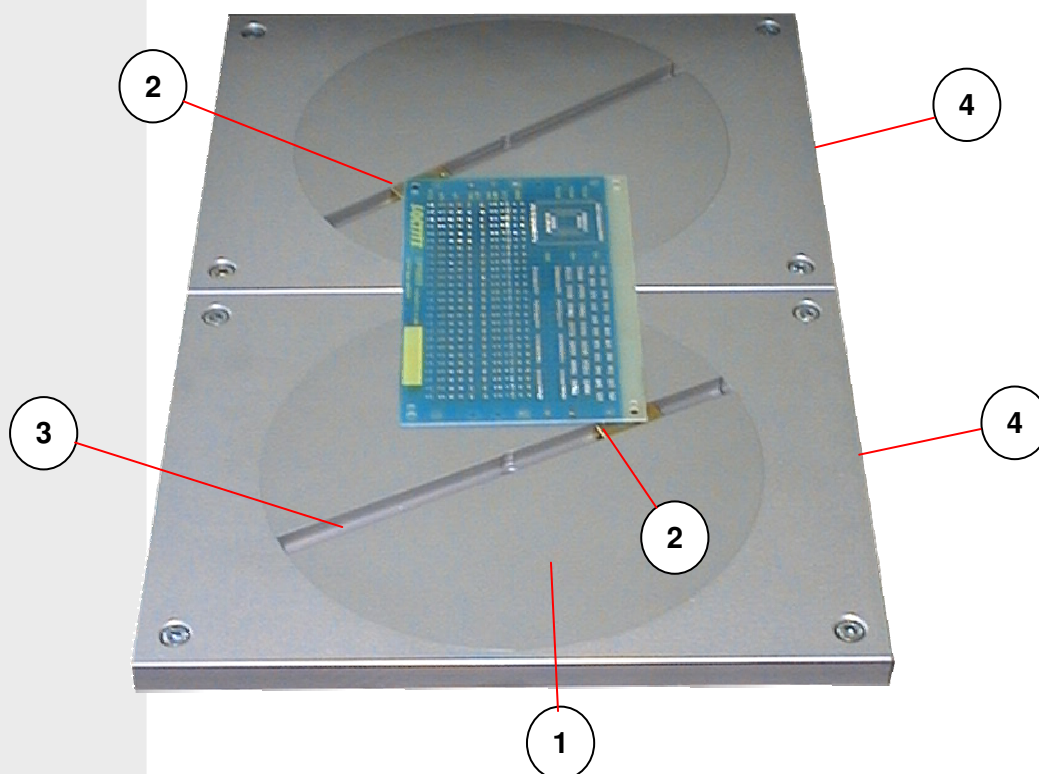


Operating Instructions

Rotary Plate Fixture

- 1) rotary plate
- 2) pin retainer
- 3) groove
- 4) clampscrew M8 for rotary plate



- loosen clampscrew in pin retainer block with Allen wrench (1/2 turn)
- remove pin retainer and fit receiving pin
- place pin retainer in slot of rotary plate and lock in place with clampscrew
- rotary plate may be locked in any position with the use of a M8 clampscrew